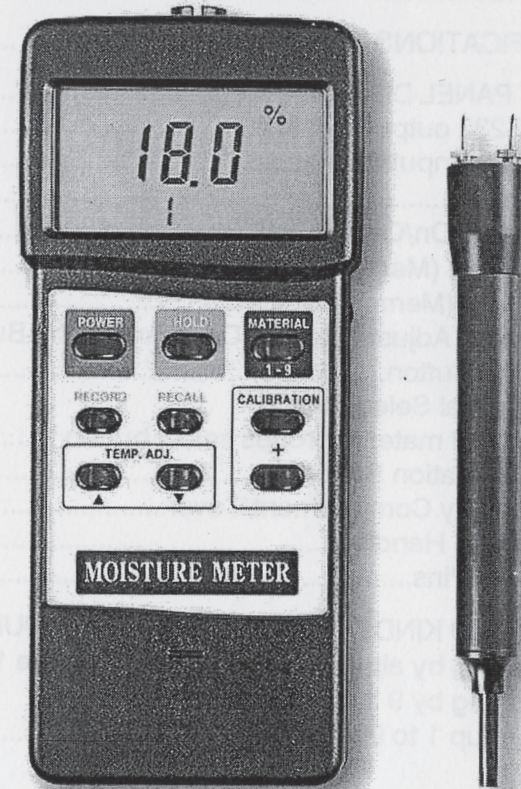


*separate probe*

# MOISTURE METER



Your purchase of this MOISTURE METER marks a step forward for you into the field of precision measurement. Although this METER is a complex and delicate instrument, its durable structure developed. Please read the following instructions carefully and always keep this manual within easy reach.

**OPERATION MANUAL**

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## 1. FEATURES

- \* Measures moisture content cover the range 9 % to 30 %.
- \* 9 material groups in memory, calibrations for about 150 different species of material (wood) are provided.
- \* Built-in self-calibration circuit.
- \* 0 to 50 °C manual temp. compensation setting.
- \* Microprocessor circuit assures maximum possible accuracy, provides special functions and features.
- \* Super large LCD with dual display.
- \* Heavy duty case designed for easy carrying and operation.
- \* Records Maximum & Minimum reading with recall.
- \* Data hold function for storing the current reading on display.
- \* Auto power shut off to save battery life.
- \* RS 232 PC serial interface.
- \* Built-in low battery indicator.
- \* Separate pin type moisture probe, easy operation & remote measurement.

## 2. SPECIFICATIONS

Applications	For surveying buildings for dampness and for the rapid determination of the moisture content of wood, chipboard.....
Principal	Uses 2 pins electrodes to measure the conductivity of the material, then converts the reading to % moisture Content.



Default Memory for the species	9 material groups in memory, calibrations for about 150 different species of material (wood) are provided. <b>Ref. 4-1, 4-2</b>
Circuit	Custom design microprocessor LSI circuit.
Display	13 mm ( 0.5" ) super large LCD display.
Measurement	9 % to 30 % moisture content,
Resolution	0.1 % moisture content.
Accuracy ( 23 ± 5 °C )	± ( 4 % + 5 d ) * Above fibre saturation ( 25% to 30% ) readings the approximate value, reference only. * Spec. tested under the environment RF Field Strength less than 3 V/M & frequency less than the 30 MHz only.
Probe	2 pin moisture electrodes.
Temperature Compensation	Manual temperature compensation of the meter in the range of 0 to 50 °C.
Calibration	Built in self calibration circuit.
Data Hold	Facility available.
Memory Recall	Records Maximum & Minimum value.
Power off	Manual and Auto shut off available.
Sampling Time	Approx. 0.8 second.
Data Output	RS 232 PC serial interface.
Operating Temp.	0 to 50 °C.
Operating Humidity	Less than 90% R.H.
Power Supply	DC 9V battery, heavy duty type. 006P, MN1604(PP3) or equivalent.
Power Current	Approx. DC 5.8 mA.
Weight	330 g/0.73 LB

D11 & D12	Anunciator for Upper Display		
	00 =No Symbol	07 = mg/L	14 =mS
	01 =° C	08 = m/s	15 =Lux
	02 =° F	09 = Knots	16 =Ft-cd
	03 = %	10 = Km/h	17 =dB
	04 = % RH	11 = Ft/min	18 =mV
	05 = % PH	12 = mile/h	
	06 = % O 2	13 = uS	
D13	Anunciator for Lower Display		
	0 =No Symbol	1 =° C	2 = ° F
D14	Reading Polarity for the Display		
	0 = Both upper & lower display value are "+".		
	1 = Upper "-", Lower "+".		
	2 = Upper "+", Lower "-".		
D15	3 = Both upper & lower display value are "-".		
	Start Word		



## 8. RS232 PC INTERFACE

The instrument features an RS232 output via 3.5 mm Terminal (3-1, Fig. 1).

The connector output is a 16 digit data stream which can be utilized to the user's specific application.

**An RS232 lead with the following connection will be required to link the instrument with the PC serial input.**

Meter (3.5 mm jack plug)	PC (9W 'D' Connector)
Center Pin.....	Pin 2
Ground/shield.....	Pin 5

The 16 digit data stream will be displayed in the following format :

D15 D14 D13 D12 D11 D10 D9 D8 D7 D6 D5 D4 D3 D2 D1 D0

Each digit indicates the following status :

D0	End Word
D1 to D4	Upper Display reading, D1=LSD, D4=MSD
D5 to D8	Lower Display reading, D5=LSD, D8=MSD
D9	Decimal Point(DP) for Upper display. 0 = No DP, 1= 1 DP, 2 = 2 DP, 3 = 3 DP
D10	Decimal Point (DP) for lower display 0 = No DP, 1= 1 DP, 2 = 2 DP, 3 = 3 DP

Dimension	Main instrument: 180 x 72 x 32 mm ( 7.1 x 2.8 x 1.3 inch ).
	Moisture Probe: Round 23 mm Dia. x 165 mm. Round 0.9 inch Dia. x 6.5 inch.
Accessories Included	Instruction manual..... 1 PC. Moisture probe..... 1 PC. Extra contact pins..... 1 Set. Hard Carrying Case..... 1 PC.

## 3. FRONT PANEL DESCRIPTION

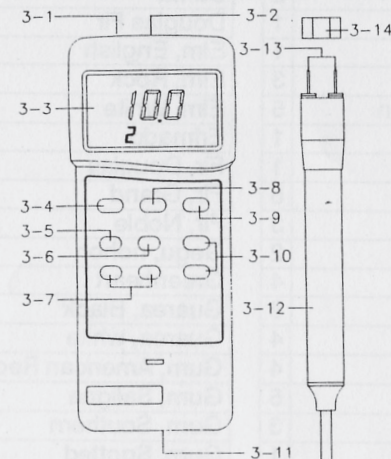


Fig. 1

- |                                      |                                 |
|--------------------------------------|---------------------------------|
| 3-1 RS232 output terminal            | 3-8 Hold Button                 |
| 3-2 Probe Input Socket               | 3-9 Material Select Button      |
| 3-3 Display                          | 3-10 Calibration Button         |
| 3-4 Power On/Off Button              | 3-11 Battery Compartment /Cover |
| 3-5 Record Button                    | 3-12 Probe Handle               |
| 3-6 Recall Button                    | 3-13 Test Pins                  |
| 3-7 Temp. Compensation Adjust Button | 3-14 Protection Rubber          |



#### 4. TABLE OF 9 KIND MATERIAL (TIMBER) GROUPS

##### 4-1 Sorting by alphabetic order ( a-z )

Material(Timber) / Group	Material(Timber) / Group
Abura	4
Afara	1
Afrormosia	6
Afzelia	4
Agba	8
Amboyna	6
Ash. American	2
Ash. European	1
Ash. Japanese	1
Ayan	3
Baguacu, Brazilian	5
Balsa	1
Bange Wanga	1
Basswood	6
Bech, European	3
Berlina	2
Binvang	4
Birch, European	8
Birch, Yellow	4
Bisselon	4
Bitterwood	5
Blackbutt	3
Bosquia	1
Boxwood, Maracaibo	1
Cahoma	1
Camphorwood, E. African	3
Canarium, African	2
Cedar, West Indian	8
Cedar, Western Red	3
Cheery, European	8
Chestnut	3
Chipboard	9
Coachwood	6
Cordia, American light	5
Cypress, E. African	1
Danta	3
Douglas Fir	2
Elm, English	4
Elm, Rock	4
Elm, White	4
Erimado	5
Fir, Douglas	2
Fir, Grand	1
Fir, Noble	8
Gegu, nohor	7
Greenheart	3
Guarea, Black	8
Guarea, white	7
Gum, American Red	1
Gum, Saligna	2
Gum, Southern	2
Gum, Spotted	1
Gurjun	1
Hemlock, Western	3
Hickory	5
Hyedunani	2
Iroko	5
Ironbank	2

table 1

#### 7. MAINTENANCE

##### 7-1 Replacement of Battery

A low battery is indicated by " LBT " in the left corner of the display. To replace the battery remove the battery cover with a small screwdriver or coin and replace with a DC 9 V battery ( heavy duty type, 006P, MN1604/PP3 or equivalent ).

##### 7-2 Replacement of test pins

To replace test pins on the probe, first loosen the lock nut at the base of the pin, slide pin out and replace with new.

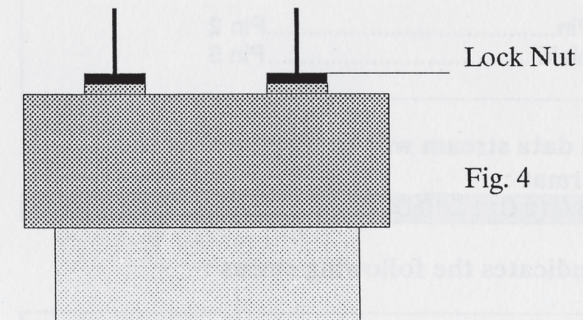
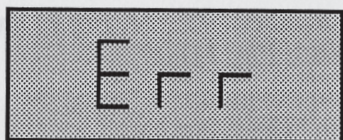


Fig. 4

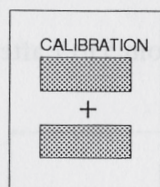


- 2) \* If the display shows "Err" the meter will need to be re-calibrated using the following method.



- 3) Select the material group " 1 " using the " Material Select Button ".

Remove the battery cover using a small screwdriver or coin. Press and hold down the bottom Calibration Button. Using a screwdriver adjust VR1 until the display value reads 18.0. Release the button, calibration is now complete.



Only push the down button continuously.

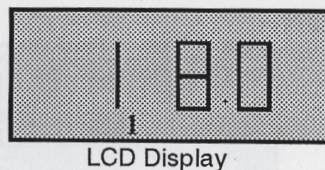
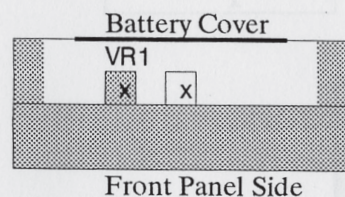


Fig. 3

Material(Timber) / Group	
Jarrah	3
Jelutong	3
Kapur	1
Karri	1
Kauri, New Zealand	4
Kauri, Queensland	8
Keruing	5
Kuroka	1
Larch, European	3
Larch, Japanese	3
Larch, Western	5
Lime	4
Loliondo	3
Mahogany, African	8
Mahogany, West Indian	2
Makore	2
Mansonia	2
Maple, Pacific	1
Maple, Queensland	2
Maple, Rock	1
Maple, Sugar	1
Matai	4
Meranti, Red (Light or Dark)	2
Meranti, White	2
Merbau	2
Missanda	3
Muhuhi	8
Muninga	6
Musine	8
Musizi	8
Myrtle, Tasmanian	1
Niangon	3
Oak, American Red	1
Oak, American White	1
Oak, European	1

Material(Timber) / Group	
Oak, Japanese	1
Oak, Tasmanian	3
Oak, Turkey	4
Obeche	6
Odoko	4
Okwen	2
Olive, E African	2
Olivillo	6
Opepe	7
Padang	1
Padauk, African	5
Panga panga	1
Persimmon	6
Pillarwood	5
Pine, American Long Leaf	3
Pine, American Pitch	3
Pine, Bunya	2
Pine, Caribbean, Pitch	3
Pine, Corsican	3
Pine, Hoop	3
Pine, Huon	2
Pine, Kauri	4
Pine, Lodgepole	1
Pine, Maritime	2
Pine, New Zealand, White	2
Pine, Nicaraguan Pitch	3
Pine, Parana	2
Pine, Ponderosa	3
Pine, Radiata	1
Pine, Scots	1
Pine, Sugar	3
Pine, Yellow	1
Poplar, Black	1
Pterygota, African	1
Pyinkado	4

table 1



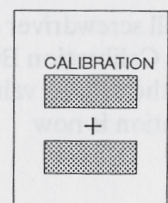
<b>Material(Timber) / Group</b>	
Queensland Kauri	8
Queensland Walnut	3
Ramin	6
Redwood, Baltic (European)	1
Redwood, Californian	2
Rosewood, Indian	1
Santa Maria	7
Sapele	3
Seraya, Red	3
Silky Oak, African	3
Silky Oak, Australian	3
Spruce, Norway (European)	3
Spruce, Sitka	3
Sterculia, Brown	1
Stringybar, Yellow	3
Stringybark, Messmate	3
Sycamore	5
Tallowwood	1
Teak	5
Totara	4
Turpentine	3
Utile	8
Walnut, African	8
Walnut, American	1
Walnut, European	3
Walnut, New Guinea	2
Walnut, Queensland	3
Wandoo	8
Wawa	6
Whitewood	3
Yew	3

table 1

## 6. CALIBRATION

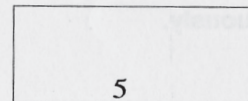
**Remove the " Protection Rubber " (3-14, Fig.1) away from the " Test Pins " (3-13, Fig. 1).**

- \* Select the material groups to group " 1 " using the " Material Select Button " (3-9, Fig. 1).  
Push both Calibration Buttons ( up and down button together ) simultaneously.

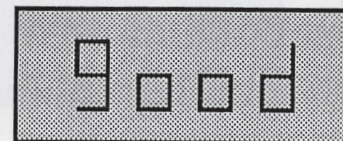
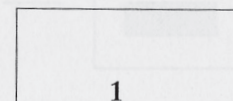


Push together at the same time

- \* The display will count backwards from 5 to 1 after which the display will show " good "



to





### Consideration :

When the unit is turned off, the new temperature setting is lost and the unit will default again to 20 °C on power up.

### 5-4 Other Functions

#### 1) Data Hold

- \* During measurement, pushing the " Hold Button " (3-8, Fig. 1) will hold the display values & the LCD will show the " D.H " symbol.
- \* To cancel the Data Hold function, Press the Data Hold Button, once more.

#### 2) Data Record( Max., Min. reading)

- \* The DATA RECORD function displays the maximum and minimum readings. To start the DATA RECORD function, press the " Record Button " (3-5, Fig. 1) once. "REC" marker will appear on the LCD display.
- \* With the " REC " symbol indicated on the display
  - (a) Push the " RECALL Button " (3-6, Fig. 1) once, then the " Max " symbol with the maximum values recorded will appear on the LCD display.
  - (b) Push the " RECALL Button " once again, the " Min " symbol with the minimum values recorded will appear on the LCD display.
  - (c) To de-activate the Data Record function, Press the " Record Button " once again. All associated display units will disappear from the LCD.

### 4-2 Sorting by 9 kind material group ( group 1 to 9 ), table 2

#### Material Group 1

- |                       |                              |
|-----------------------|------------------------------|
| * Afara               | * Maple, Sugar               |
| * Ash. European       | * Myrtle, Tasmanian          |
| * Ash. Japanese       | * Oak, American Red          |
| * Balsa               | * Oak, American White        |
| * Bange Wanga         | * Oak, European              |
| * Bosquiea            | * Oak, Japanese              |
| * Boxwood, Maracaibo  | * Padang                     |
| * Cahoma              | * Panga panga                |
| * Cypress, E. African | * Pine, Lodgepole            |
| * Fir, Grand          | * Pine, Radiata              |
| * Gum, American Red   | * Pine, Scots                |
| * Gum, Spotted        | * Pine, Yellow               |
| * Gurjun              | * Poplar, Black              |
| * Kapur               | * Pterygota, African         |
| * Karri               | * Redwood, Baltic (European) |
| * Kuroka              | * Rosewood, Indian           |
| * Maple, Pacific      | * Sterculia, Brown           |
| * Maple, Rock         | * Tallowwood                 |
|                       | * Walnut, American           |

#### Material Group 2

- |                         |                                |
|-------------------------|--------------------------------|
| * Ash. American         | * Makore                       |
| * Berlina               | * Mansonia                     |
| * Canarium, African     | * Maple, Queensland            |
| * Douglas Fir           | * Meranti, Rec (Light or Dark) |
| * Fir, Douglas          | * Meranti, White               |
| * Gum, Saligna          | * Merbau                       |
| * Gum, Southern         | * Okwen                        |
| * Hyedunani             | * Olive. E African             |
| * Ironbank              | * Pine, Bunya                  |
| * Mahogany, West Indian | * Pine, Huon                   |



### Material Group 2

- \* Pine, Maritime
- \* Pine, New Zealand, White

### Material Group 3

- \* Ayan
- \* Bech, European
- \* Blackbutt
- \* Camphorwood, E. African
- \* Cedar, Western Red
- \* Chestnut
- \* Danta
- \* Greenheart
- \* Hemlock, Western
- \* Jarrah
- \* Jelutong
- \* Larch, European
- \* Larch, Japanese
- \* Loliondo
- \* Missanda
- \* Niangon
- \* Oak, Tasmanian
- \* Pine, American Long Leaf
- \* Pine, American Pitch
- \* Pine, Parana
- \* Redwood, Californian
- \* Walnut, New Guinea
- \* Pine, Caribbean, Pitch
- \* Pine, Corsican
- \* Pine, Hoop
- \* Pine, Nicaraguan Pitch
- \* Pine, Ponderosa
- \* Pine, Sugar
- \* Queensland Walnut
- \* Sapele
- \* Seraya, Red
- \* Silky Oak, African
- \* Silky Oak, Australian
- \* Spruce, Norway (European)
- \* Spruce, Sitka
- \* Stringybar, Yellow
- \* Stringybark, Messmate
- \* Turpentine
- \* Walnut, European
- \* Walnut, Queensland
- \* Whitewood
- \* Yew

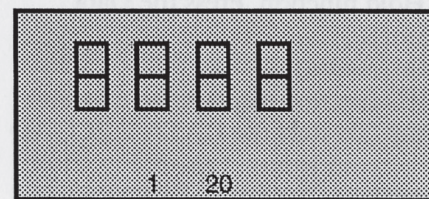
### Material Group 4

- \* Abura
- \* Afzelia
- \* Binvang
- \* Birch, Yellow
- \* Bisselon
- \* Elm, English
- \* Elm, Rock
- \* Elm, White
- \* Kauri, New Zealand
- \* Lime
- \* Matai
- \* Oak, Turkey
- \* Odoko
- \* Pine, Kauri
- \* Pyinkado
- \* Totara

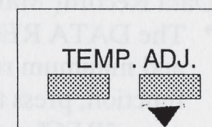
### 5-3 Temp. compensation adjusting

The Moisture Meter defaults to calibration for wood at 20 °C /68 °F. The meter reading can be corrected approximately by adding 0.5 % for every 5 °C below 20 °C. Or by subtracting 0.5 % for every 5 °C above 20 °C.

If the environment temperature is not 20 °C and a precise measurement is required, the following procedure should be followed.



LCD Display



Press either TEMP ADJ Button to display 20 °C. The temperature can be increased or decreased in 1 °C steps by subsequent use the relevant TEMP ADJ Button. When the required temperature value is reached the display will return to normal mode after 4 seconds non use.



4) Display will show the moisture contents in "% moisture content" directly.

\* If the sample under test has a high moisture content it may take a few minutes to obtain a stable reading.

\* For a moisture content (> 30%) the display will show "-----".

For a moisture content (< 9%) the display will show "-----".

### 5-2 Measurement by reference method

For material not in the groups (1-9), the moisture meter may be used for reference by following the procedure below :

- 1) Turn unit on ( Power Button ).
- 2) Select the material group to " 1 ".
- 3) Insert the test pins into the material under test.
- 4) The display will show the reference moisture content in %.

#### Consideration :

*This value is only for reference. Although the measured data is for reference only, it can be used to estimate the dampness of tested sample. It is a useful tool for checking the reference moisture content of material types not included in table 1.*

### Material Group 5

- \* Baguacu, Brazilian
- \* Bitterwood
- \* Cordia, American light
- \* Erimado
- \* Hickory
- \* Iroko
- \* Keruing
- \* Larch, Western
- \* Padauk, African
- \* Pillarwood
- \* Sycamore
- \* Teak

### Material Group 6

- \* Afrormosia
- \* Amboyna
- \* Basswood
- \* Coachwood
- \* Muninga
- \* Obeche
- \* Olivillo
- \* Persimmon
- \* Ramin
- \* Wawa

### Material Group 7

- \* Gegu, nohor
- \* Guarea, white
- \* Opepe
- \* Santa Maria

### Material Group 8

- \* Agba
- \* Birch, European
- \* Cedar, West Indian
- \* Cheery, European
- \* Fir, Noble
- \* Guarea, Black
- \* Kauri, Queensland
- \* Mahogany, African
- \* Muhuhi
- \* Musine
- \* Musizi
- \* Queensland Kauri
- \* Utile
- \* Walnut, African
- \* Wandoo

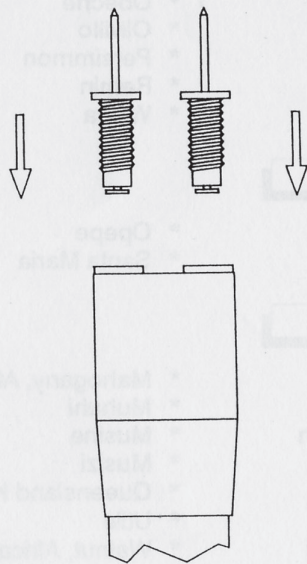
### Material Group 9

- \* Chipboard



## 5. MEASURING PROCEDURE

*If the test pins ( 3-13, Fig. 1 ) are not installed to the probe head & packed separately, please refer the following diagram to fix the test pins into the probe.*



### 5-1 Measurement by selecting the material group

1) Power the meter using the " Power On/Off Button " (3-4, Fig. 1).

Remove the " Protection Rubber " (3-14, Fig. 1) away from the " Test Pins " (3-13, Fig. 1)

2) Select the required material group via the " Material Select Button " (3-9, Fig. 1).

With reference to 4-1, table 1, select a material from group ( 1 - 9 ).

MATERIAL  
1-9

\* For " Chipboard " select group 9.

\* For general woods, please select the group " 1 " to " 9 ".

\* For unknown materials, such as papers, paint etc please refer to the operation procedure 5-2.

#### **For example :**

*If the wood is " LIME ", then select " 4 ".*

*If the material is " CHIPBOARD ", then select " 9 "*

3) It is recommended that the test pins are inserted to a minimum depth of 2 mm into the material under test. If a depth of 2 mm can not be obtained, then insert the test pins to their maximum achievable depth.

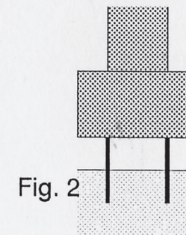


Fig. 2