TURNING THE UNIT ON/OFF
To turn the unit on, press the ON button.
To turn the unit off, press the OFF button.

INCHES OR MILLIMETERS
Once the unit has been turned on, each press of the inch/mm button will toggle the display between inches and millimeters.
While taking a measurement, press the inch/mm button at any time to convert from one unit of measure to the other.

ZERO ADJUSTING
Clean the measuring surfaces by rubbing a clean piece of paper between the caliper surfaces several times.
Push the measuring surfaces together.
Reset the display to 0.0 by pressing the ZERO button.

NOTE
The graduated scale on the caliper body is for approximate reference only, the exact measurement, accurate to ±0.2mm/0.01", is shown on the LCD display.

All Operational Difficulties
If this unit does not function properly for any reason, replace the battery with a new high-quality battery (see “Battery Replacement” section). Low battery power can occasionally cause any number of “apparent” operational difficulties. Replacing the battery with a new fresh battery will solve most difficulties.

Battery Replacement
Erratic readings, a faint display, or no display are all indications that the battery must be replaced. Slide the battery cover off (away from the display). Remove the exhausted battery and replace with a new 1.5 volt silver-oxide battery. Equivalent battery replacements are: RAYOVAC RW42, DURACELL D357, GPA76, and EVEREADY 357. Make certain to insert the new battery with the positive (+) side up. Replace the battery cover.

WARRANTY, SERVICE, OR RECALIBRATION
For warranty, service, or recalibration, contact:

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Control Company is ISO 9001 Quality-Certified by DNV and ISO 17025 accredited as a Calibration Laboratory by A2LA.